

Conventional AHU



No controlling on supply air.

Motor protection rating IP 20.

Losses

- •IE2 Motor (Eff. 75%)
- •Drive set loss.(approx-5%)
- •Not Easy installation.
- •chance of belt failure and breaking.
- •Wear & tear.
- ·Slippage.
- •High maintenance cost of drive set.
- Fan section space is high.

Manual control.

Bulky system.

Handling is not easy.

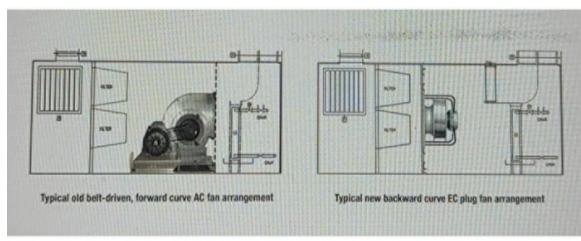
High maintenance cost and time.

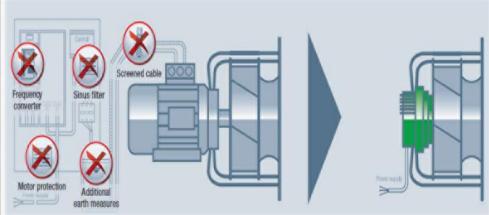
High weight causes more vibration which creates more noise.





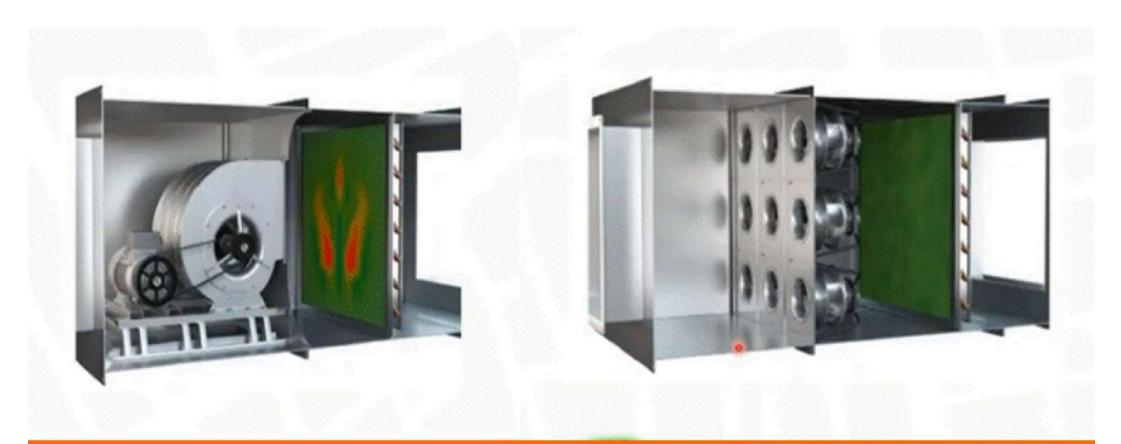








Conventional Vs. EC Fan – Air Flow



EC Fan Motor



Inlet Nozzle

High Performance Impeller

Electronics & Connections Area

Support Bracket Structure





EC Motor

Benefits of EC Fan in Smart AHU

PADMAJA

Quick & easy installation.

Low power consumption with 92% efficiency.

MTBF 80000 Hrs

No magnetic hysteresis losses – due to PM motor.

Maintenance free insulated bearing system.

Factory fitted integrated control panel.

Up to 50% extra energy saving & lowest noise level.

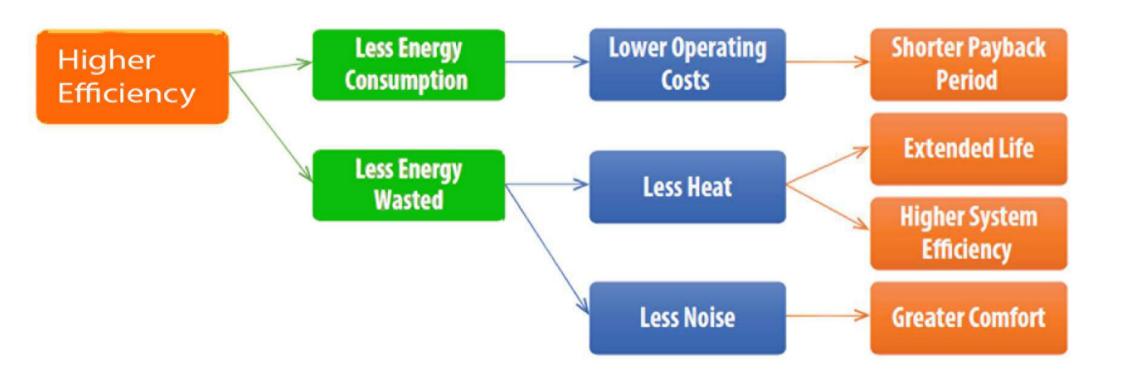
Impeller directly mounted on motor.

Easy control - Modbus communication & control signal 0-10V DC.



After Replacing Of EC Motor







EC FAN RETROFIT SOLUTION EC FAN RETROFIT WITH NEW **CONVENTIONAL AHUS** CONTROLLING DEVICE LOCATION **FLOOR** NO. OF AHU kw/AHU **TOTAL POWER** kw/AHU **TOTAL POWER CFM** 11 1 8000 5.5 5.5 3.6 3.6 1 5.5 3.6 3.6 10 8000 5.5 9 1 8000 5.5 5.5 3.6 3.6 Lift Loby 8 1 8000 5.5 5.5 3.6 3.6 5.5 3.6 3.6 1 8000 5.5 6 3.6 3.6 1 8000 5.5 5.5 5 8000 5.5 5.5 3.6 3.6 1 TOTAL (A) 38.5 25.2 TOTAL SAVING IN POWER CONSUNPTION WITH EC FAN RETROFIT (Kw/h) 13.3 Lift Loby - ANNUAL IN INR WITH EC FAN MOTOR RETROFIT SOLUTION (ASSUMED UNIT RATE @RS 10 1165080 FOR 24 HOURS OPERATING PER DAY Lift Loby - ANNUAL IN INR WITH EC FAN MOTOR RETROFIT SOLUTION (ASSUMED UNIT RATE @RS 10 582540 FOR 12 HOURS OPERATING PER DAY TOTAL SAVING PER ANNUM



User friendly HMI.

Real time display of unit parameter.

Power consumption

Air inlet outlet temp.

Humidity

Co2/VOC ppm.

Filter differential pressure.

CFM



